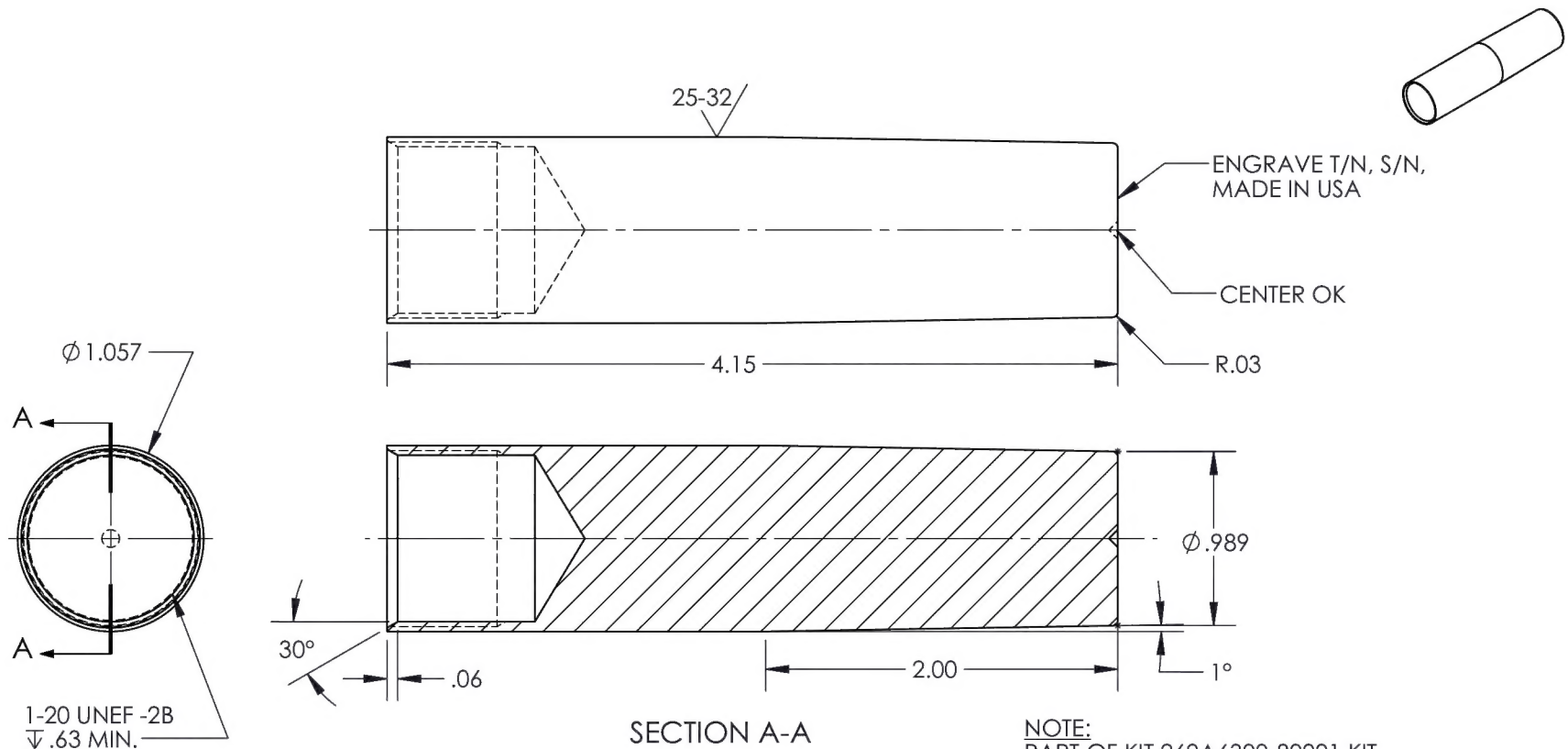


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D THREAD FROM 1-12 PER SCHWEIZER DWG.	8/16/2006	WP	DW
2		CH'D TO NEW FORMAT AND ADDED ENGRAVERING NOTE.	3/3/2009	WP	RW
2A		CH'D DIMENSIONS FROM 4.150 TO 4.15 & 2.000 TO 2.00.	11/5/2013	JAG	GE
3	15-0316	CH'D THREAD CALL OUT WAS D&T Ø1-20 IS 1-20 UNEF -2B ∇ .63 MIN, CH'D ENGRAVE NOTE WAS ENGRAVE TOOL No. IS ENGRAVE T/N, S/N, MADE IN USA.	9/30/2015	RJC	JAG



NOTE:
PART OF KIT 269A6300-80901 KIT.

DART AEROSPACE	
TITLE PISTON GUIDE	
DWG NO. 269A3162-3-MT-1-1-20	REV 3
MAT'L STRESS PROOF	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX \pm .005 .XX \pm .01 .X \pm .1	HEAT TREAT FINISH BLACK OXIDE
FRACTIONS \pm 1/8 ANGLES \pm 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL 269
SCALE 1:1	DATE 8/14/2006
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1		STRESS PROOF		